

NEW ZEALAND COACH AND MOTOR-BODY BUILDING INDUSTRY—  
AMENDMENT OF APPRENTICESHIP ORDER

In the Court of Arbitration of New Zealand—In the matter of the Apprentices Act 1948; and in the matter of the New Zealand Coach and Motor-body Building Industry Apprenticeship Order, dated the 11th day of April 1962, and recorded in 62 Book of Awards 465.

WHEREAS by section 13 (2) of the Apprentices Act 1948, the Court is empowered to amend any apprenticeship order: And whereas application has been made to the Court by the New Zealand Coachbuilding Apprenticeship Committee for amendment of the New Zealand Coach and Motor-body Building Industry Apprenticeship Order, dated the 11th day of April 1962, and recorded in 62 Book of Awards 465: And whereas the Court has considered the recommendations made to it by the said Committee and has heard the employers, workers, and other persons concerned: Now therefore, the Court, in pursuance and exercise of the powers vested in it by the said Act, doth hereby order as follows:

1. That the said apprenticeship order shall be amended in the manner following:

(1) By deleting clause 1 and substituting the following clause:

“1. *Industry to Which Order Applies*—The industry to which this order shall apply is the coach and motor-body building industry, in the following branches; coachbuilding; panelbeating; coachpainting; motor-trimming; radiator repairing; coach-smithing; chassis repair, fabrication, and realignment; and such other branches as a local committee may think desirable.”

(2) By adding to the Schedule to the order the following operations and skills:

*“Motor-trimming*

1. Elementary knowledge of measurements (including calculations) and requirements for seating accommodation and interior trim in vehicles of all kinds.
2. Elementary knowledge of the characteristics of materials commonly used in the industry.
3. The use of various materials:
  - (a) Building up pad to shape for seating accommodation.
  - (b) Making and use of patterns; marking, making and fitting upholstery to (a).
  - (c) Design, shaping and fitting interior side and waistline trim.
  - (d) Fitting and laying of floor coverings in materials commonly used in the industry.
  - (e) Making and fitting tilts and canopies, awnings and other canvas work on vehicles.
  - (f) Leatherwork; handsewing, strapping, shaping.
  - (g) Covering, repairing and remarking as applied to the items above.
4. Elementary knowledge of other branches of the industry:
  - (a) Coachbuilding.
  - (b) Coachpainting as it affects finishing positions and interior trim.
5. Knowledge of fitting, adjustment and repairs to window regulators, seat runners, doors, glasses.
6. Care and maintenance of sewing machines and tools used in the industry; safety precautions.

*Chassis Repair, Fabrication, and Realignment*

1. Measuring tools: calipers, rules, micrometers, etc.
2. Metallurgy of motor vehicle metals: effect of heat on them.
3. Such experience in panelbeating as may be necessary to carry out effectively chassis repair and realignment.
4. Fabrication techniques applied to special purpose vehicles.
5. Gas, arc and resistance welding up to a standard equivalent to the original manufacturer's requirements, or alternatively to the requirements of the New Zealand Transport Department in metals up to  $\frac{1}{4}$  in. thickness.
6. Ability to develop patterns and profiles for metal fabrication.
7. Elementary knowledge of jig and fixture design and application.
8. Accurate oxygen cutting of intersecting metal sections.
9. Forming (hot or cold) techniques for special sections, angle and channel smithing.
10. Hot or cold riveting and other fixing methods.
11. Safety precautions; knowledge of resuscitation.
12. Knowledge of suspension systems, wheel alignment, etc. in relation to chassis accident damage repair or new construction.”

2. That this order shall operate and take effect as from the day of the date hereof.

Dated this 20th day of November 1963.

[L.S.]

A. TYNDALL, Judge.