	Tariff		Rates of	Duty	Part II	Ref.	Effective	
	Item	Description of Goods	Normal	Pref.	Ref.	No.	From To	
DN	84.45.000	Kasto model PBA 520/620 AU fully automatic bandsawing machine	Free	Free	99	679833A	7/86	
DN	84.45.000	Kasto models PSB 220AU, PSB 260AU, EBS 340AU fully automatic universal hydraulic hacksawing machine	Free	Free	99	679834K	7/86	
DN	84.45.000	Kasuga brand, vertical and horizontal milling machines	Free	Free	99	679835H	7/86	
DN	84.45.000		Free	Free	99	679836F	7/86	
DN		King water cooled grinder, model ST706	Free	Free	99	679837D	7/86	
DN		Kingsland hydraulic and mechanical steel workers, models J14, J18, J21, J25, 40/35XA, 55XS, 75XS, 90/XAG, 135/XAG	Free	Free	99	679838B	7/86	
DN	84.45.000	Kitamura ''CNC'' series vertical milling and boring machines	Free	Free	99	679839L	7/86	
DN	84.45.000	Knife sharpening machines	Free	Free	99	679840D	7/86	
DN	84.45.000	of saw blades	Free	Free	99	679841B	7/86	
DN	84.45.000	Komatsu uncoiler to uncoil stock used in manufacture of saw blades	Free	Free	99	679842L	7/86	
DN		Komori KPS-3 plate punching system for the manufacture of printers plates	Free	Free	99	679843J	7/86	
DN	84.45.000	Kondia model FV-1 powermill milling machine	Free	Free	99	679844G	7/86	
DN	84.45.000	· · · · · · · · · · · · · · · · · · ·	Free	Free	99	679845E	7/86	
DN DN		Kondia model K-76 milling machine with numerical control	Free	Free	99	679846C 679847A	7/86	
DN DNI	84.45.000	Kondia model KP90 vertical semi-jig boring milling machine Krupp flanger change parts (73mm)	Free	Free	99		7/86	
DN DN	84.45.000		Free	Free Free	99 99	679848K 679849H	7/86 7/86	
DN DN	84.45.000	Kwikway boring machines Kwik-way grinding machines	Free Free	Free	99	679850A		
DN		Kwickway models 019 and 020 head shop heavy duty	Free	Free	99	679851K	7/86 7/86	
		valve guide and seat machine			99	679852H		
DN DN	84.45.000 84.45.000	Kwikway wet surface grinding machine Lathes	Free Free	Free Free	99	679853F	7/86 7/86	
DN	84.45.000	Lockformer power flanger	Free	Free	99	679854D	7/86	
DN	84.45.000	Lock-former roll forming machines, models 14, 16, 18	Free	Free	99	679855B	7/86	
DN	84.45.000	and 20 Machinery for working metal viz;	Free	Free	99	679856L	7/86	
DN	84.45.000	Bevel gear generator and gear shaper Machine-tools for working metal or metal carbides,	Free	Free	99	561346K	7/86	
		not being machines falling within heading No. 84.49 or 84.50: EXCLUDING:					.,	
		(1) Bandsaws, for working metal, vertical with throat capacity not exceeding 457.2mm or bandsaws with a physical						
		cutting capacity in the horizontal positions, 450 or 900 as follows:						
		Cutting at 90o, round bar capacity up to 175mm diameter Cutting at 90o, flat bar up to 280mm wide x 175mm high						
		Cutting at 450, round bar capacity up to 130mm diameter Cutting at 450, flat bar up to 130mm wide x 175mm high EXCLUDING:						
		Automatically controlled bandsaws (2) Box and plan folders, hand operated						
		(3) Buffing and contact grinding machines, not exceeding 304.8mm wheel diameter and 508mm belt width						
		<ul><li>(4) Chain saw sharpeners</li><li>(5) Drill presses, bench or floor mounting column type,</li></ul>						
		belt driven, excluding power feed types (6) Drill presses, wall mounting, radial type not exceeding						
		22.22 capacity in mild steel. (Multi-purpose or composite machines, incorporating this function fall within this						

- (7) Dualform hydraulic press with facility to cast its own tools models 5E, 6, 7, 8 and 9
- (8) Machinery, peculiar for use in making and repairing exhaust systems and other products made from metal tubing, not exceeding the following capacity;

swaging, 19mm - 76mm

expanding, 25mm - 76mm; bending, 19mm - 76mm; and

forming bends of 60mm - 140mm radii

EXCLUDING:

numerically controlled machine tools

- (9) Metal circular saws hand operated with blades not exceeding 1016mm diameter excluding types specially suited for cutting precious metals
- (10) Metalworking guillotines and shears, excluding; (a) 762mm power operated guillotines especially suited
- for use in the photo-processing and engraving grade for cutting zinc, magnesium and copper sheets
- (b) Reinforced steel bar cropping machines, with capacity exceeding 20mm
- (c) Types with a cut of 105mm or less
- (11) Metal Hacksaws with a rated square material cutting capacity of which any one measurement is 250mm or less, excluding automatically controlled hacksaws
- (12) Plate rolls and press brakes (including coil cradle straighteners)